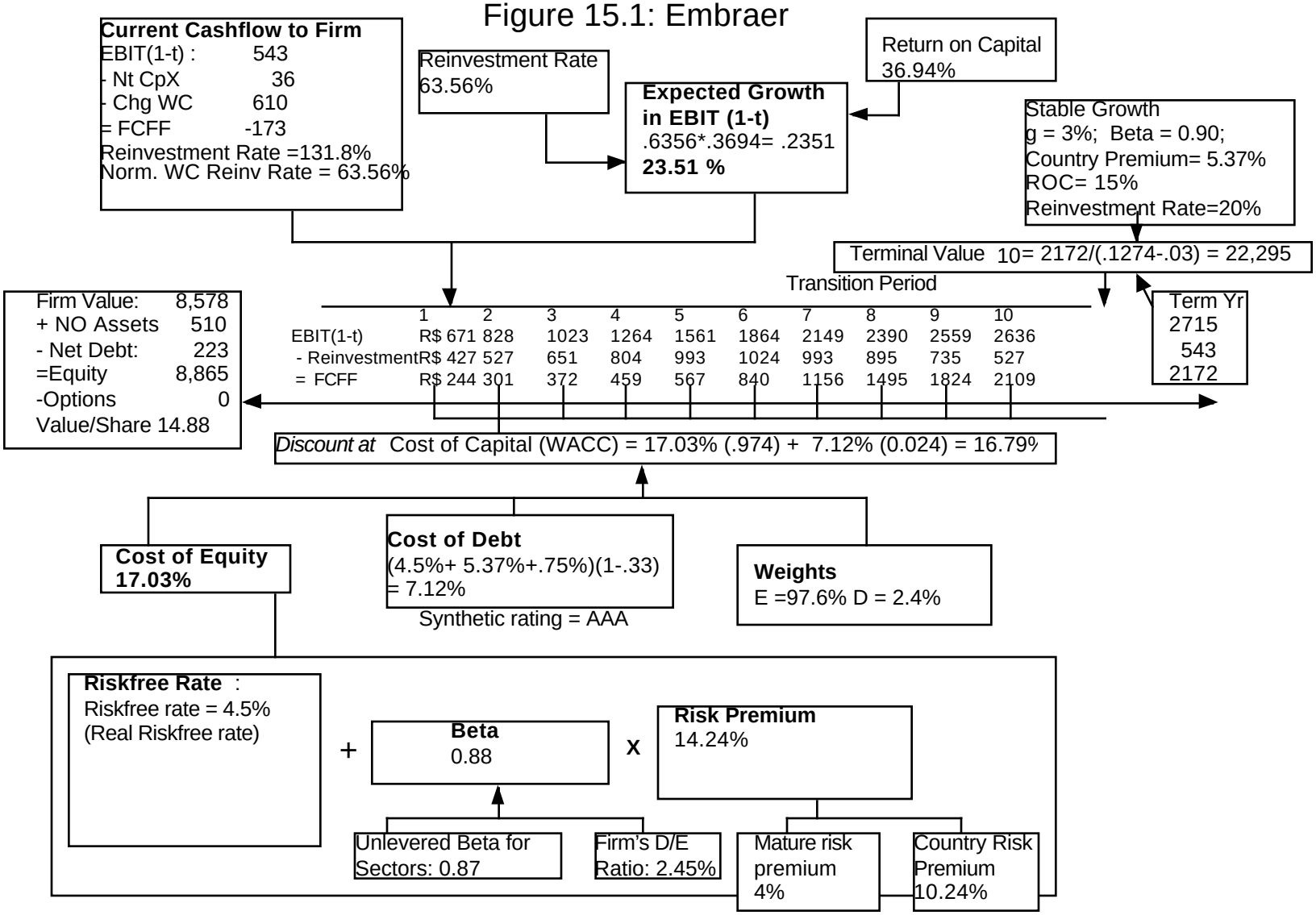Figure 15.1: Embraer